**COUPLER INSTALLATION**

- Wheel Plate
- Lead / Ball Screw Coupler
- Socket Head Cap Screw
  - Apply Loctite #242 or equivalent onto threads

**FIXED-END INSTALLATION**

- Wheel Plate
- Ball Screw or Lead Screw Nut
- Lead Screw Assembly
- Fixed End Assembly
- Track Plate Assembly
- Apply Loctite Primer #770 and Loctite #4210
  - For Lead Screw Systems
  - Or
  - Loctite #242
    - For Ball Screw Systems
- Wood Screw
- Shaft Spacer
- Bearing Lock Washer
- Bearing Lock Nut

*For Lead Screw Units, Attach Nut onto Carriage Prior to Threading Screw into it.

For Ball Screw Units, Attach Ball Screw and Nut Subassembly onto the Carriage

** Remove prior to installation onto Mounting Structure.**
SIMPLE END ASSEMBLY

SIMPLE END

WOOD SCREW

BEARING

APPLY LOCTITE #603 TO OUTER RACE

SHIPPING SUPPORT *

* REMOVE PRIOR TO INSTALLATION ONTO MOUNTING STRUCTURE
EXPLODED VIEW OF LUBRICATOR / WHEEL COVER ASSEMBLIES
ECCENTRIC BUSHING ADJUSTMENT

LOAD BEARING SIDE OF WHEEL PLATE (INDICATED BY ARROW)

CONCENTRIC WHEEL BUSHINGS DO NOT NEED ADJUSTMENT

WHEEL PLATE

SOCKET WRENCH FOR ECCENTRIC WHEEL FLANGED NUTS

FLANGED NUTS FOR ECCENTRIC WHEELS

WHEEL STUD WRENCH

ECCENTRIC WHEEL BUSHING
EXPLODED VIEW OF WHEEL PLATE SHOWING WHEEL REPLACEMENT

ECCENTRIC WHEELS

CONCENTRIC WHEELS
(APPLY LOCTITE #242 OR EQUIVALENT TO THREADS PRIOR TO INSTALLATION)

FLANGED NUTS FOR ECCENTRIC WHEELS
LoPro® Dual Vee® Wheel Fit-Up

To obtain the best performance from a Bishop-Wisecarver LoPro linear motion system, care should be taken to ensure the wheel plate is correctly adjusted.

Adjustment of Preload for Studded Guide Wheels:

The guide wheels have integrated studs and wrench flats on their inner races. The concentric guide wheels attach directly to tapped holes on the wheel plate. The eccentric guide wheel studs pass through clearance holes on the wheel plate and are held to the wheel plate by flanged hex nuts on the wheel plate’s top side.

1. Check concentric guide wheel mounting bolts for tightness.
2. Use a socket wrench to loosen the eccentric guide wheel’s flanged hex nut just enough to allow rotation of the eccentric wheel’s wrench flat. Make the following adjustments in small increments.
3. Place the wheel stud wrench on the eccentric wheel’s wrench flat and rotate the handle away from the center of the wheel plate to a point where the guide wheels contact the track.
4. Hold the guide wheel firmly between your fingers and move the wheel plate along the track. At the same time, rotate the bushing to a point where the guide wheel does not skid on the track. Tighten the flanged hex nut snugly so that this temporary adjustment will hold.
5. Repeat this procedure on the second eccentric guide wheel.
6. A proper adjustment is achieved by repeating steps 4 and 5 until a uniform resistance to motion is attained by “feel” along the entire track.
7. Fully tighten the eccentric wheel bolts to fix both adjustments. Note that both eccentric wheels need to be adjusted prior to performing this final tightening so as to avoid binding of the carriage.
8. Apply wicking thread locker to wheel bolt threads from top of wheel plate. Use Loctite 290 or equivalent.
socket head cap screw
apply loctite 222-ms (sizes 1 & 2)
or 242 (sizes 3 & 4)

track plate

clamp tracks to track plate while installing

track

to determine half hole and end spaces:

TPL = track plate length
L = track plate mounting hole spacing

\[ \left( \frac{TPL \times 2}{L} \right) - 0.36 = \text{integer number and decimal value} \]
integer number/2 = number of spaces

a value with .5 represents a half hole
\[ \left( \text{decimal value} + 0.36 \right) \times \frac{L}{2} \div 2 = \text{end spaces} \]